

Date: Thursday, 20/11/2008 3:37:02 PM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : STUD
Job Number : 43646	
Estimate Number : 10627	
P.O. Number :	Part Number : D3284007
This Issue : 20/11/2008 S.O. No. :	Drawing Number : D3284 REV. A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision : A
Previous Run : 39943	Material :
Written By :	Due Date : 10/12/2008 Qty: 4 Um: Each
Checked & Approved By : JCD 08-11-21	
Comment : Est: B 04.10.21 Added Step 4 KJ/JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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**Comment:** PURCHASING

Issue P/O: 7657 to Northern Aero Industries

Order P/N: B80705-1

Manufacture per B80705 Rev. B

Certificate of Conformity is required

C20811/24
(4)

2.0	B807051	stud
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

STUD

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure certificate of conformity is attached

4.0	QC5	INSPECT WORK TO CURRENT STEP
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**Comment:** INSPECT WORK TO CURRENT STEP

Visually inspect parts for thread damage, fit and cad plating

S00106 (4)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: ST 81

SS 08/11/26 (4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STUD

Job Number: 43646

Part Number: D3284007

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/11/26
JF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-11-26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3284	REV. A SHEET 1 OF 1
DATE 04.05.06		TITLE ADJUSTABLE ENGINE MOUNT	SCALE 1:1
A	04.05.06	NEW ISSUE	

RELEASED
04.05.17

SPECIFICATION CONTROL DRAWING

DART P/N	SPECIFICATION
D3284-001 SLEEVE	ACS P/N B80702-1 PER ACS DWG B80702 REV. A
D3284-003 STUD	ACS P/N B80703-1 PER ACS DWG B80703 REV. A
D3284-005 STUD	ACS P/N B80704-1 PER ACS DWG B80704 REV. A
D3284-007 STUD	ACS P/N B80705-1 PER ACS DWG B80705 REV. B
D3284-009 BEARING	BHT P/N 47-140-252-5
D3284-011 BEARING	BHT P/N 205-060-101-001
D3284-021 TUBE ASSY	204-060-158-001 MODIFIED PER IIN-D205-708
D3284-023 BIPOD ASSY	204-060-155-001 MODIFIED PER IIN-D205-708
D3284-025 TRIPOD ASSY	204-060-157-001 MODIFIED PER IIN-D205-708
D3284-031 TUBE ASSY	205-060-107-001 MODIFIED PER IIN-D205-708
D3284-033 BIPOD ASSY	205-060-106-001 MODIFIED PER IIN-D205-708
D3284-035 TRIPOD ASSY	205-060-105-001 MODIFIED PER IIN-D205-708

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 43046

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Northern Aero Industries Ltd

25 Dunlop Avenue
Winnipeg, Manitoba
R2X 2V2

Phone: (204) 772-9922

Fax: (204) 772-7568



Packing List

Sales Order: SO20432

Shipper No: 1

Ship Date: 24-Nov-08

Page: 1 of 1

SOLD TO

DART AEROSPACE LTD. - DART
1270 ABERDEEN STREET

HAWKESBURY ON K6A 1K7
CANADA

Order Date: 24-Nov-08

Purchase Order: PO00007657

Reference: Shipment 1 for SO20432

SHIP TO

DART AEROSPACE LTD. - DART
1270 ABERDEEN STREET

HAWKESBURY ON K6A 1K7
CANADA

Attn: C. CLAVOIE

Phone: (613)632-3336

Fax: (613)632-4443

Ship Via:

Item ID	Description	Quantity	UM
B80702-1	SLEEVE	4	EA
	4 EA LOTNO 07 3006		
B80704-1	3/4 STUD	4	EA
	3 EA LOTNO 07 2904		
	1 EA LOTNO 07 1195		
B80705-1	STUD	4	EA
	4 EA LOTNO 07 2902		
Returned items will be subject to a 25% re-stocking charge pending inspection of the returned goods for completeness and damage.			

1. Approving national aviation authority / country TRANSPORT CANADA		2. AUTHORIZED RELEASE CERTIFICATE TCCA 24-0078			3. Form tracking No. SO20432-2	
4. Approved organization name and address AMO 88-97 25 Dunlop Avenue Winnipeg, Manitoba R2X 2V2 Canada			5. Work Order/Contract/Invoice PO00007657			
6. Item 4	7. Description STUD <i>S</i> <i>oslu bc</i>	8. Part No. B80705-1	9. Eligibility* BELL 205A-1 205B 204B UH-1H	10. Qty. 4	11. Serial/Batch No. BATCH # 07-2902	12. Status/Work Manufactured
13. Remarks These Aeronautical Products conform to approved data in accordance with TCCA STC Number SH99-11 and (FAA STC Number SR00953NY and SR01395NY).						
14. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 13.			<div style="border: 1px solid black; padding: 5px;"> 19. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulations specified in block 13 Certifies that, except where otherwise specified in block 13 the work identified in block 12 and described in block 13 was performed in accordance with CAR 571. </div>			
15. Authorized Signature <i>R. D. Williamson</i> R. D. Williamson		16. Certificate / Approval Ref. No. AMO 88-97		20. Authorized Signature N/A		21. Certificate / Approval Ref. No. N/A
17. Name R. D. Williamson		18. Date (DD MMM YYYY) 24 November 2008		22. Name N/A		23. Date (DD MMM YYYY)
<p style="text-align: center;">INSTALLER RESPONSIBILITIES</p> <p>*Installer must cross-check eligibility with approved data.</p> <p>This document does not constitute authority to install the part.</p> <p>Where the installer works in accordance with the national regulations of an airworthiness authority other than the authority specified in block 1, the installer must ensure that his/her airworthiness authority accepts products or maintenance from the airworthiness authority specified in block 1.</p> <p>Statements 14 and 19 do not constitute installation certification. In all cases, the aircraft technical record must contain an installation certification, issued in accordance with the national regulations of the state of registry, before the aircraft may be flown.</p>						